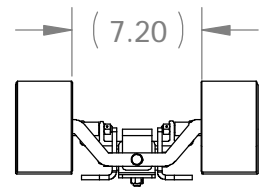
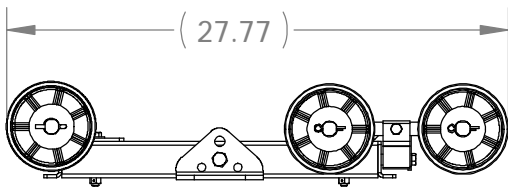


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-03912	ROLLER CAP BRACKET	2
2	100-04492	ROLLER BEAM BRACKET	2
3	210-00013	.50"-13 X 3.50" HX HD BOLT	1
4	210-00023	.375"-16 X 2.75" HX HD BOLT	2
5	210-00025	.375" FLAT WASHER	2
6	210-00061	.50"-13 CENTERLOCK HEX NUT	1
7	210-00076	.375"-16 CENTERLOCK HEX NUT	4
8	210-00113	.375-16 X 2.50" HEX HEAD BOLT	1
9	210-00178	.375"-16 X 1.75" HX HD BOLT	1
10	229-00229	NYLON WASHER	2
11	229-00358	WASHER	4
12	300-01654	ROLLER TUBE WELD	1
13	310-01505	ROLLER SUB-ASSEMBLY	1
14	310-02090	ROLLER ASSY	1



ALL DIMENSIONS ARE IN INCHES  
UNLESS OTHERWISE STATED  
TOLERANCES EXCEPT AS NOTED  
DECIMALS:  
.X ±0.100  
.XX ±0.060  
.XXX ±0.030  
.XXXX ±0.010  
ANGLES:  
±1°  
ALL FORMED ANGLES  
EQUAL 90° UNLESS  
NOTED OTHERWISE  
( ) INDICATES REFERENCE

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DRAWN BY:  
LUCAS WIITALA  
DATE:  
04-25-12  
SHEET:  
1 OF 1  
SCALE:  
N/A

**KARAVAN**

TITLE: ROLLER ASSEMBLY

MAT'L: SEE B.O.M.

FINISH: -BL, -GL

DWG. #: 310-03081-A

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	15300	LJW	04-25-12	DRAWING CREATED